

CRITICAL ITEMS LIST (CIL)

SYSTEM: Thermal Protection System
 SUBSYSTEM: Components
 REV & DATE: J, 12-19-97
 DCN & DATE:
 ANALYSTS: B. Burke/R. Lauto

FUNCTIONAL CRIT:	1
PHASE(S):	b
HAZARD REF:	T-02

FAILURE MODE: Loss of SOFI Material

FAILURE EFFECT: b) Loss of mission and vehicle/crew due to structural failure of cable trays causing early engine shutdown-or fire/explosion.
 Loss of mission and vehicle/crew due to debris impacting orbiter in critical areas.

TIME TO EFFECT: Seconds

FAILURE CAUSE(S): A: Material Deficiency
 B: Process Deficiency

REDUNDANCY SCREENS: Not Applicable

FUNCTIONAL DESCRIPTION: The PAL ramps protect the cable tray segments from high aerodynamic crossflow loads.

FMEA ITEM CODE(S)	PART NO.	PART NAME	QTY	EFFECTIVITY
S.B.22.1	80971008433	TPS Closeout LR2 Pal Ramp	1	LWT-54 & Up
	80971068437	SRE PAL Ramp, TPS Appl	1	LWT-54 & Up
	80971008422	TPS Closeout Finet Instl	1	LWT-54 & Up
	80971068431	C/T Fairing - LR2 PAL Ramp, Bldg 420	1	LWT-54 & Up

REMARKS: The PAL ramp SOFI applications are grouped as the failure mode, causes and effects are the same.

CRITICAL ITEMS LIST (CIL)
CONTINUATION SHEET

SYSTEM: Thermal Protection System
SUBSYSTEM: Components
FMEA ITEM CODE(S): 5.8.22.1

REV & DATE: J, 12-19-97
DCH & DATE:

RATIONALE FOR RETENTION

STP1503, 1513, 1518, 1532, 1536 and 6014 are applicable to this FMEA Item Code. See Page 1 for Retention Rationale specified by these STP's. The following additional Retention Rationale is also applicable to this FMEA Item Code:

DESIGN:

No additional Rationale for Retention is applicable.

TEST:

The PAL Ramp SOFI Applications are certified. Reference HCS's MNC-ET-TM08-L-T017, T503, T504 and T507. Refer to the HCS(s) for effectivity data applicable to specific part numbers and material type.

INSPECTION:

No additional Rationale for Retention is applicable.

FAILURE HISTORY:

Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in the PRACA data base.